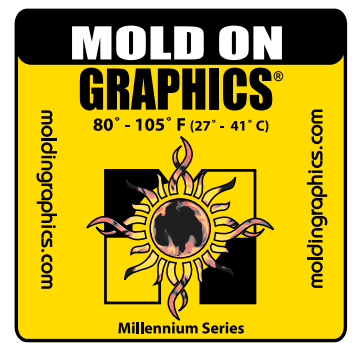


Application Instructions



Mold On Graphics® must be stored in a container at a temperature below 120° F / 49° C. Check that the part surface is free from mold release or any contaminants before applying the Mold On Graphic.



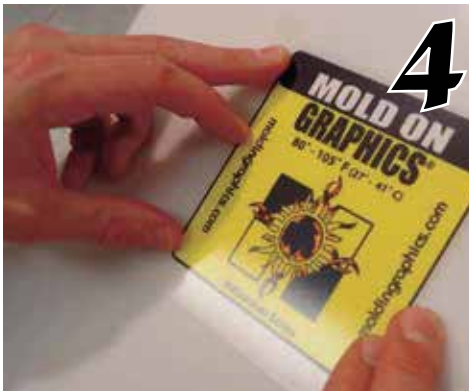
With an infrared pyrometer, verify the part surface is within 80° - 105° F (27° - 41° C).



Bend back a corner of the carrier film to facilitate the removal of the film after transferring the graphic.



Apply a light coat of Mold On Graphics® Adhesive Spray, directly onto the printed surface of the graphic.



Place the Mold On Graphic onto the part surface and manually smooth out any trapped air between the graphic and part surface.



With the custom burnishing pad, apply moderate pressure in a vertical and horizontal direction to transfer the graphic from the carrier film.



Once the graphic is completely transferred onto the part surface, grasp the bent corner and peel back the carrier film at a steep angle, removing the film from the part surface.



With an approved heat source (ie: shrink wrap gun, electric heat gun, etc.) apply adequate heat to completely thermofuse the graphic permanently onto the part surface. With an infrared pyrometer, verify the surface temperature achieves a minimum of 275° F (135° C).

0616_MOG_Application_JN

Still need help with the application of your Mold On Graphics?
Call: 928-634-8838 or Email: sales@moldinggraphics.com

